



REVISION				APPROVED	DATE
LETTER	DRFTSMAN	DATE	DESCRIPTION		
Ⓐ	TAH	9/30/93	CHANGED INSERT P/N REMOVED ALT. INSERT P/N FORM L/M & F/D . CHANGED MATERIAL.		
Ⓑ	DNN	12/12/95	INCORPORATED E.O.'S B-1 & B-2.	D. MARWILL 265-96-12 P. SCHWARTZ 96.014 96.015 96.016	2/27/96 3/21/96 3/21/96 3/21/96
Ⓒ	DNN	6/13/05	INCOMP. E.O. C-1: REVISED NEXT ASSY. MINOR CHANGE - FAR 21.95		

- Ⓐ ANODIZE IN ACCORDANCE WITH MIL-A-8625, TYPE II, CLASS 2 DYED BLUE.
2. DYE PENETRANT INSPECT PER MIL-I-6899.
1. BREAK ALL SHARP EDGES & REMOVE ALL HANGING BURRS OR SLIVERS.

NOTES:

1	MS21209-F4-20	INSERT Ⓐ						
1	41228-202-094-003	FITTING	3.25x1.25x1.75	2024-T351	QQ-A-225/6	Ⓑ		
	41228-202-094-001	ASSY						
-001	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL.SPEC.	ZONE		
NO. REQ'D PER ASSY.		LIST OF MATERIAL						
PROPRIETARY RIGHTS NOTICE		UNLESS OTHERWISE SPECIFIED	DRFTSMN	T. HARVILLE	11/2/92	TITLE		
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		X ± .1	STRESS			DWG. SIZE	C	SCALE
		XX ± .03	PROJ. ENGR.					NONE
		XXX ± .01	HEAT TREAT					
-001 2 41228-202-133 Ⓒ		ANGLES ± 1/4	FINISH	Ⓐ	Era Helicopters LLC		DWG. NO.	REV.
DASH NO. REQ'D PER ASSY		NEXT ASSEMBLY		MOL		41228-202-094		C